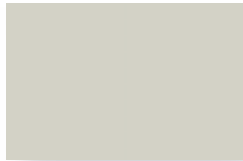


BERRIDGE COLOR FINISHES

STANDARD COLORS



BUCKSKIN



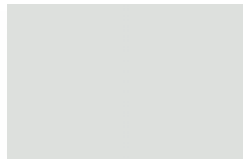
PARCHMENT



ALMOND



AGED BRONZE



SHASTA WHITE



FOREST GREEN



PATINA GREEN



SIERRA TAN



MEDIUM BRONZE



CHARCOAL GREY



HEMLOCK GREEN



BRISTOL BLUE



TERRA-COTTA



DARK BRONZE



ZINC GREY



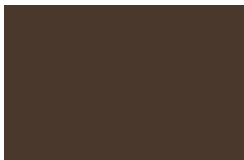
HARTFORD GREEN



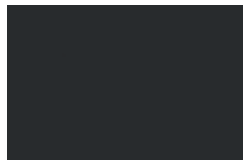
ROYAL BLUE



COLONIAL RED



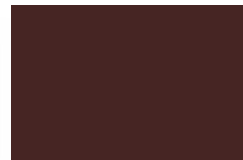
COPPER BROWN



MATTE BLACK



TEAL GREEN



BURGUNDY



DEEP RED

PREMIUM COLORS*

These Berridge premium colors require a nominal surcharge.



NATURAL WHITE



AWARD BLUE



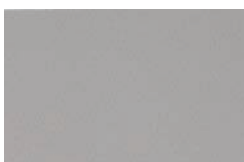
CHAMPAGNE



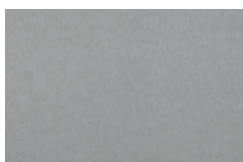
COPPER-COTE™



ANTIQUE COPPER-COTE



ZINC-COTE™



LEAD-COTE™



PREWEATHERED GALVALUME®

NATURAL METAL FINISH

Berridge Satin Finish Galvalume® is pretreated to remove mill oils, chemicals and residue and coated on the back side to inhibit corrosion. The top side receives a clear plastic strippable film.



SATIN FINISH GALVALUME®



All colors except Award Blue comply with LEED® 2.2 & Energy Star requirements for roof slopes greater than 2:12. Almond complies with LEED® 2.2 requirements for low slopes. Natural White complies with LEED® 2.2 & Energy Star requirements for low slopes.

**KYNAR 500® or HYLAR 5000™ SPECIFICATIONS FOR
GALVANIZED AND GALVALUME® COIL COATING APPLICATIONS:**

FILE PROPERTY	TESTING METHOD	KYNAR 500® or HYLAR 5000™
Colors available	---	See color chart on reverse side
Specular Gloss	ASTM D-523-80	Low and medium gloss only
Color Uniformity	ASTM D-2244-79	Color controlled both instrumentally & visually
Dry Film Thickness	ASTM D-1400-81, ASTM D-1005-84 *NCCA 11-13, 11-14, 11-15	Primer .25 ± 0.05 mil, topcoat .8 mil ± .05 mil
Hardness	ASTM D-3363-89, *NCCA 11-12 Eagle Turquoise Pencils	H.B. Minimum
Adhesion (X-Cut)	ASTM D-3359-90	No Adhesion Loss
Adhesion (Crosshatch)	ASTM D-3359-90	No Adhesion Loss
Direct Impact Flexibility	ASTM D-2794-84 Gardner Impact Tester, 1/10" Distortion	Excellent, no removal
Reverse Impact Flexibility	*NCCA Spec. 11, ASTM D-2794-84 Gardner Impact Tester, 5/8" ball, impact force in inch pounds equal to metal thickness.	Excellent, no cracking, or loss of adhesion
Formability	ASTM D-4145 180° T-Bend on 1/8 Mandrel	No cracks or loss of adhesion
Salt Spray Resistance	ASTM B-117-73 (1992)	Passes 1000 hours on H.D.G. Steel, 1000 hours on GALVALUME*
Humidity Resistance	ASTM D-2247 (1987)	Passes 2000 hours on H.D.G. Steel, 2000 Hours on GALVALUME*
Acid Resistance	ASTM D-1308-79 (1987) Proc. 3.1.1 10% Sulphuric acid spot test - 24-hour exposure	Excellent, no effect
Alkali Resistance	ASTM D-1308-79 (1981) Proc. 5.210% Sodium Hydroxide	Excellent, no effect
Abrasion Coefficient	ASTM D-968-81	100Liters/Mil topcoat
Detergent Resistance	ASTM D-2248 72 hours immersion 3% solution at 100° F	Excellent, no effect
Resistance to Acid Pollutants	ASTM D 1308-87 Proc. 3.1.1 24-hour exposure 10% HNO ³ vapors	Excellent - no effect
Weathering - Color Retention	ASTM D-2244-89 20 yrs., 45' South Florida	Maximum 5 NBS units Color change
Weathering - Chalk Resistance	ASTM D-659-86 20 yrs., 45' South Florida	Rating of 8 Minimum
Erosion	20 yrs., 45' South Florida	Maximum 15% loss

NOTES:

1. ASTM -- American Society for Testing Materials.
2. *NCCA -- National Coil Coaters Association
3. *GALVALUME® is 55% Aluminum-Zinc alloy coated sheet steel and is a registered trademark of BIEC International, Inc.

BERRIDGE SALES OFFICE & MANUFACTURING & BRANCH LOCATIONS

SALES HQ	TECH SUPPORT	MANUFACTURING	BRANCH FACILITIES			
SAN ANTONIO 6515 Fratt Rd San Antonio, TX 78218 210-650-3050 1-800-669-0009 Fax 210-650-0379	HOUSTON 1720 Maury St Houston, TX 77026 713-223-4971 Fax 713-236-9422	SEGUIN 2201 Rudeloff Rd Seguin, TX 78155 830-401-5200 Fax 830-303-0530	DENVER 7505 E. 41 St. Denver, CO 80216 303-322-3703 Fax 303-322-3810	CHICAGO 1175 Carolina Dr. W.Chicago, IL 60185 630-231-7495 Fax 708-231-7520	ATLANTA 319 Lee Ind'l Blvd Austell, GA 30168 770-941-5141 Fax 770-941-7344	BERRIDGE CALIFORNIA SALES CORPORATION 18732 Corby Ave Artesia, CA 90701 562-402-2081 Fax: 562-865-7878



*Roofs of
Distinction*

Berridge Manufacturing Company

6515 Fratt Rd. / San Antonio TX 78218 / 210-650-3050 / 800-669-0009 / Fax: 210-650-0379 / <http://www.berridge.com>